

Work Order ID 109118

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109118

Page 1

Item ID: D205-641-011

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GHW/ Mod

Start Date: 11/11/13 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 11/11/13 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start ***NR1***

QC: Date: SPC (Y/N): Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9536	A	2SP							
100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
31
9-89

13-11-11

1X

SP
13-11-11

DAS
31
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13-11-11

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Item ID: D205-641-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: GHW/ Mod

Stop *NS2*

Start Date: 11/11/13 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 11/11/13 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: Date: Tooling: Date:

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-641-011								
	Location: 16125								
140	QC21- Final Inspection - Work Order Release	0.00							
140		0.00							
QC	Memo	0.00							
Quality Control									

DAS
6
9-89

13/11/17

K1000/ 107692

HA/ Rm 13/11/15
Rm 13/11/12

ME
13-11-11

Picklist Print

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Work Order ID: 109118

Parent Item: D205-641-011

Parent Item Name: GHW/ Mod

Start Date: 11/11/13

Required Date: 11/11/13

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM
 IPP K Rev D dwg 09.01.28 EC verifiedby:DD IPP REV:L 10.12.08 PER ECN10-
 661 DSI9536 REVA DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4G46A Bolt		Purchased	No			110	Each	71.0000	4	4			DAS 26 9-89
DAS 31 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST		2							
				123642		2							
				ST359		69							
				m127061		69							
D2570 Bushing		Manufactured	No			110	Each	827.0000	8	8		13-11-11	DAS 26 9-89
DAS 31 9-89				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		3							
				88781		3							
				ST011		824							
				100371		83							
				100870		120							
				102439		80							
				103511		6							
				103862		13							
				104847		4							
				106320		73							
				106589		233							
				108538		196							
				86753		16							

Picklist Print

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Work Order ID: 109118
Parent Item: D205-641-011
Parent Item Name: GHW/ Mod

Start Date: 11/11/13

Required Date: 11/11/13

Start Qty: 1.00

Required Qty: 1.00

D3405-041
Gh Lug

Manufactured No

110 Each 25.0000



① B105544

DAS
26
9-89

Location

Loc Qty

Loc Code

ST		1
107838		1
ST423		5
62227		2
77000		2
89218		1
ST468		19
100378		11
100886		4
106112		2
108258		2



IX

DAS
31
9-89

D3405-043
Gh Lug

Manufactured No

110 Each 23.0000



1

DAS
26
9-89

Location

Loc Qty

Loc Code

ST468		22
100877		5
105544		9
106107		7
108257		1
ST478		1
82038		1



IX

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DAS
31
9-89

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Shop Packet Print

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SECRET

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SECRET

SECRET

SECRET

SECRET

S 13-11-11

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		NAS1149D0332J	* WASHER (AN960JD10L)
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		NAS1149C0332R	* WASHER (AN960C10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				NAS1149D0668J	WASHER (AN960JD616)
29	16	16				AN4-6A	BOLT
30	32	32				NAS1149D0463J	WASHER (AN960JD416)
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C46A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH D2580-041/-045 ASSEMBLY ABOVE

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Revision: G

Date: 11.06.24

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Item ID: D205-641-011

Revision ID:

Item Name: GHW/ Mod

Start Date: 11/11/13 Start Qty: 1.00

Required Date: 11/11/13 Req'd Qty: 1.00

Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan:  Date: Tooling: Date:

QC: Date: SPC (Y/N): Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9536	A								
100		0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Document Control	Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MCS 13-11-11

IX

Sp 13-11-11